Work Order ID 56027 February 9, 2010 10:49:01 AM												Page 1		
Item ID: D4049-042 Revision ID: Item Name: Mounting Lug Assembly, RH				Accept Start Stop										
Item Name: Start Date: Required Date: Reference:	2/09/10	Start Qty: 1.00 Req'd Qty: 1.00	110			Cust Ite Custom								
Approvals:	Process Pla	n:/	Date: ///	209	Tooling: SPC (Y/N):		Date:		I					
Sequence ID/ Work Center II		Operation Description			Set Up/ Run Hours	Draw Numb	Drav er Rev.	Plan Code	Accept Qty	Reject Qty	Reje Num		-	
Draw Nbr D4049 100 Large Fab Large Fab		ision Nbr Weld per dwg A/R S. Memo 1- weld lu			0.00						1	(0:02·Z)	 À	
QC Quality Control		QC9- Inspect visual pe	er QSI004- Fusion	Welds	0.00						_	PD 10.0	12. Q	
120 QC Quality Control		QC5- Inspect part com Memo	apleteness to step o	on W/O	0.00 0.00	11/11/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/	IV 10 0	TÍC /	_(_(1)		·			
					I IXEL	-114111414		UI						

	Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	\:	Date:	
		esolution:							
NCR:		,	WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)			
DATE STEP	STEP	Description of NC		Section B Verific			Approval	Approval	
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
									İ
					1				,



February 9, 2010 10:49:01 AM

Item ID:

D4049-042

Accept

Setup Start

Stop



Revision ID:

Item Name:

Mounting Lug Assembly, RH

Start Date:

Required Date: 2/15/10

2/09/10

OC:

Start Oty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date: _____

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date:

Draw

Rev.

Run

Accept

Qty

Stop

Reject

Reject

Qty

Start



Number Stamp

Insp.

Sequence ID/ **Work Center ID**

130

Powdercoat

Powder Coating

Operation Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

N 113170,

Memo

POWDER COAT: Start Time: 100 Oven Temperature: 400 Prinish Time: 130

0.00

bf 10-02-22

Draw

Number

Plan

Code

140

QC

Quality Control

QC3-Inspect Part Finish

Memo

0.00

0.00

0.00

150

Packaging

Memo

Identify as per dwg & Stock Location:_

0.00

Packaging

Dart	Aeros	pace	Ltd
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	•								<u> </u>
W/O:			WC	RK ORDER CHANG	ES	1.70			<u></u>
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ/	A:	Date:	
• • • • • • • • • • • • • • • • • • • •	Res	olution:	Dispositio	1:	_ QA: N/C Cld	sed:		Date: _	****
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC		ion B	Verification App			Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
									:

Work Order ID 56027

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February 9, 2010 10:49:01 AM

Item ID:

D4049-042

Accept



Setup Start

Stop



Revision ID:

Item Name:

Mounting Lug Assembly, RH

Start Date:

Required Date: 2/15/10

2/09/10

OC:

Start Qty: 1.00

Req'd Qty: 1.00

Operation

Description



Date:

Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

OC21- Final Inspection - Work Order Release

Tooling: SPC (Y/N):

Set Up/

Run Hours

Date: Date:

Run Start

Stop



Sequence ID/ Work Center ID

160

Memo

Draw Number Plan

Draw

Rev.

Accept Code Qty

Reject Qty

Reject Insp. Number Stamp

Quality Control

0.00

0.00

10/02/23 75/ MF 10-2-22

POSITIVE RECAI

EFFECTIVE

AUTH

RELEASED DATE

Dart Aerospace Ltd	Dart	Aer	osp	ace	Ltd
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W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		1 •						
		wa						
Part No	:	PAR #:	degory:	NCR: Yes No DQA: Date:				
	Re	esolution:	Dispositi	on:	_ QA: N/C CI	osed:	Date: _	
NCR:		V	VORK ORI	DER NON-CONFORMA	ANCE (NCR	3)		
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	on B	Verification		Approval
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector

Picklist Print

February 9, 2010 10:49:06 AM

Work Order ID: 56027

Parent Item:

D4049-042

Parent Item Name: Mounting Lug Assembly, RH

Comments:

Mounting Plate, RH

IPP RevA: new issue DD 10.01.27 verified by:EC



Start Date: 2/09/10

Required Date: 2/15/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4049-2		Manufactured	No			100	Each	0.0000	1.0000 	·000	-0 GC	10.02.22
Lug D4049-4		Manufactured	No			100	Each	1.0000	1.0000			

<u>Warehouse</u>	Loc Qty	Loc Code	
Location			
Main Warehouse			
ENG	1		
55371	1		

~ O G(10.02.22 * B56201-

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Dart Ae	rospace	e Ltd						, «A. ·	
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE				Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector	
Part No	:	PAR #:	Fault Cate	gory:N	ICR: Yes	No DQA:	Date: _		
			Disposition: QA: N/C Closed: Date:						
NCR:				ER NON-CONFORMANO					
DATE	STEP	Description of NC Section A	Initial Action Description Chief Eng Chief Eng		Sign &		Approval Chief Eng	Approval QC Inspector	

8 D D REF С 0.55 REF D4049-2 1.37 2.50 REF REF D4049-4 RH MOUNTING PLATE-B D4049-042 MOUNTING LUG ASSY, RH

56027

DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4049 MFG. APPR. SHEET 3 OF 7 APPROVED TITLE DE APPR. DATE 10.01.29

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-042" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.64 Ibs.

7) WEIGHT: 0.64 lbs

8) WELD PER DART QSI 004 USING WELDING JIG DT9583

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